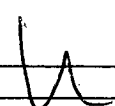
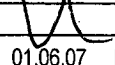


Date: Thursday, 26/10/2006 1:18:50 PM  
User: Linda Lacelle

### Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	BASKET HINGE
<b>Job Number</b> :	29132	<b>Part Number</b> :	D22323
<b>Estimate Number</b> :	10588	<b>Drawing Number</b> :	D2232 REV C
<b>P.O. Number</b> :	N/A	<b>Project Number</b> :	N/A
<b>This Issue</b> :	26/10/2006	<b>Drawing Revision</b> :	C
<b>Prsht Rev.</b> :	NC	<b>Material</b> :	N/A
<b>First Issue</b> :	N/A	<b>Due Date</b> :	05/11/2006
<b>Previous Run</b> :	29132	<b>Qty:</b>	50 Um: Each
<b>Written By</b> :			
<b>Checked &amp; Approved By</b> :			
<b>Comment</b> :	Est. B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-10-26 JLM		

#### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet
 		
<b>Comment:</b> Qty.: 0.0729 sf(s)/Unit Total : 3.6435 sf(s) 304/316 .125 Sheet Batch: <u>M101463</u> <u>ml 06 11 06</u>		
2.0	WATER JET	FLOW WATER JET
 		
<b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: <u>C</u> Prog Rev: <u>C</u> <u>2-Deburr if necessary</u> <u>ml 06 11 06</u> <u>50</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
 		
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE <u>ml 06 11 06</u> <u>50</u>		
4.0	QC8	SECOND CHECK
 		
<b>Comment:</b> SECOND CHECK <u>ml 06 11 06</u> <u>50</u>		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
 		
<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 Deburr <u>SAD 06:11:06</u> <u>50</u>		



Date: Thursday, 26/10/2006 1:18:50 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 29132

Part Number: D22323

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LOS

*11/06/07* (50)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*11/06/07* (50)

Job Completion



*U de 11.07*

Date: Tuesday, 10/24/2006 11:02:26 AM  
User: Kim Johnston

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BASKET HINGE
<b>Job Number</b> : 29132	
<b>Estimate Number</b> : 10588	
<b>P.O. Number</b> :	<b>Part Number</b> : D22323
<b>This Issue</b> : 10/24/2006 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2232 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 25239	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 11/5/2006 <b>Qty:</b> 50 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est. B 01.06.07 Now laser cut EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



**Comment:** PURCHASING  
Issue P/O: \_\_\_\_\_  
Laser cut as per DWG D2232  
Material: 304/316 ss 0.125" thick  
Material release note attached

*m304316A  
06945P  
WZferjet*

2.0	D22323F	Basket Hinge
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)  
Basket Hinge

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
Recieve & Inspect for Transit Damage  
Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



**Comment:** DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
Deburr

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 10/24/2006 11:02:27 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 29132

Part Number: D22323

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

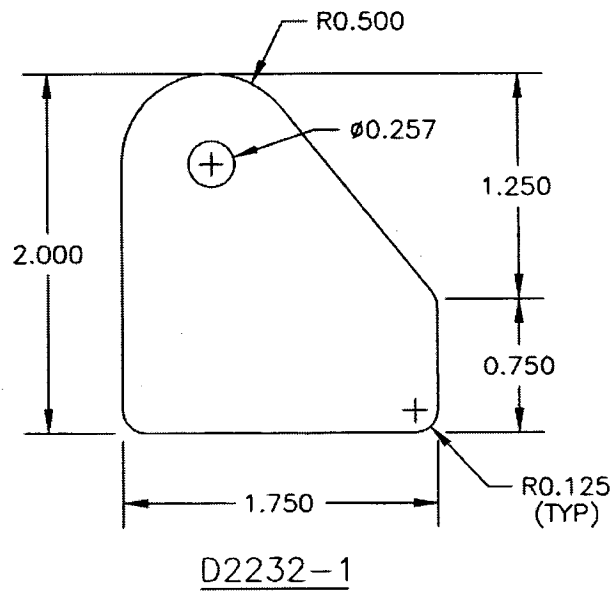
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

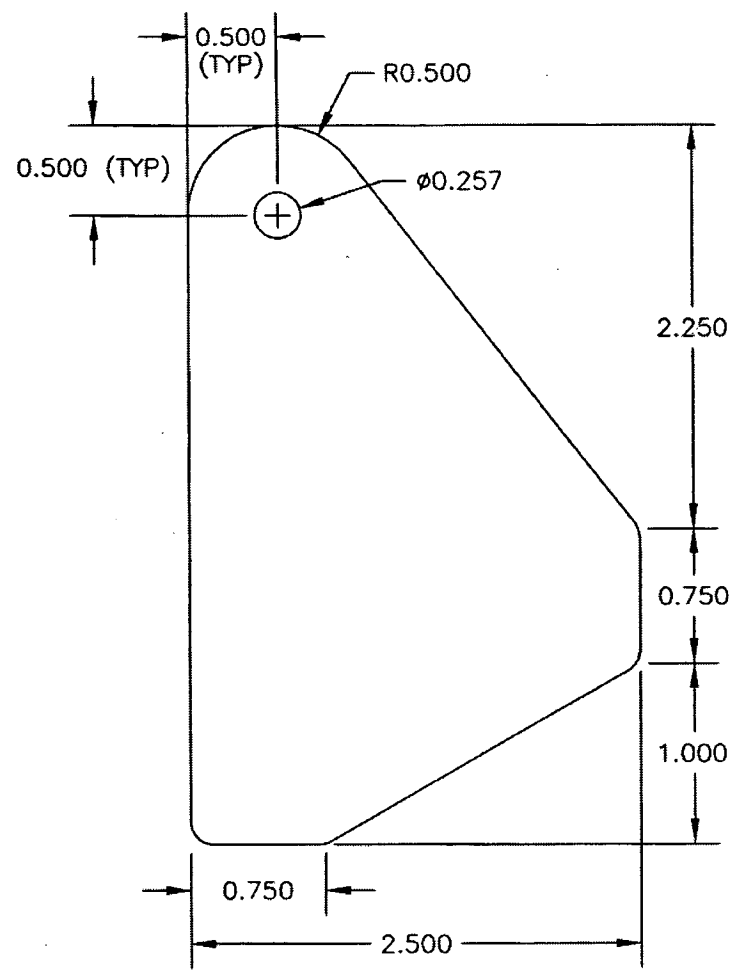


RELEASED  
98-05-05 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. C
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2232	SHEET 1 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1
A	94.05.12	NEW ISSUE	
B	96.01.02	ADDED -5 AND -7	
C	98.04.28	0.125 THICK WAS 0.063	



D2232-1



D2232-3

MATERIAL: AISI 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
29132

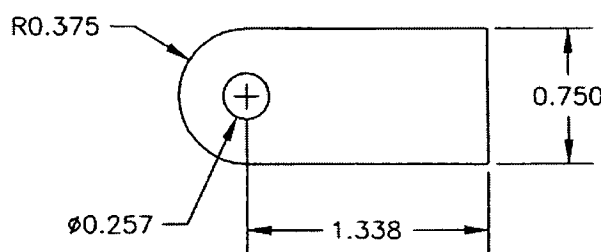


**DART**

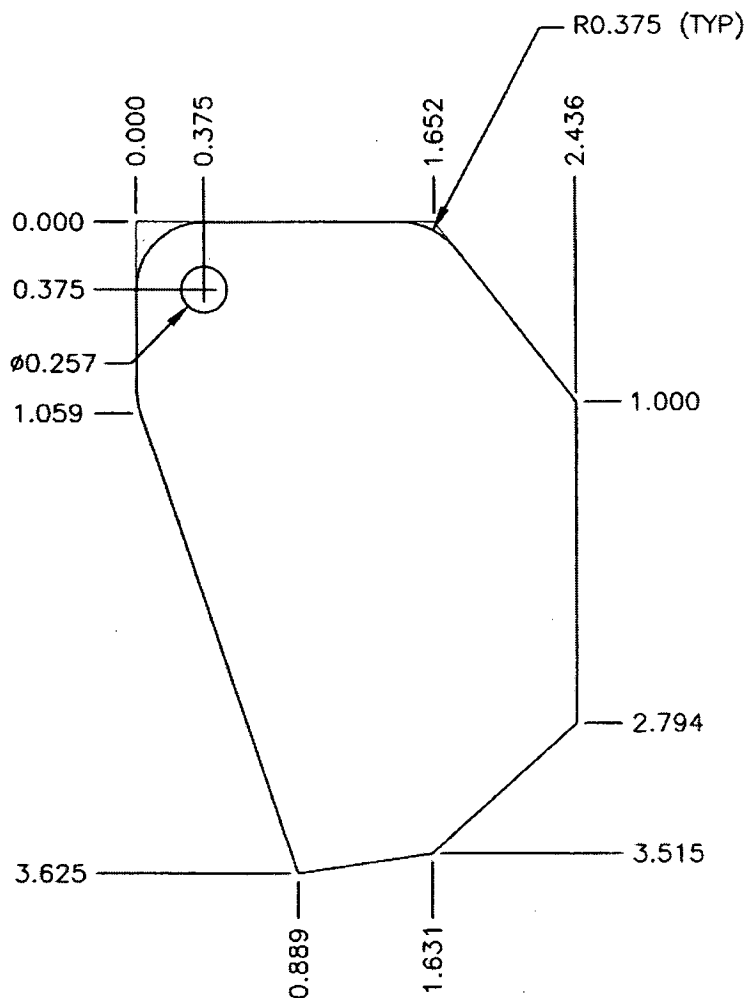


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
DATE		D2232	SHEET 2 OF 2
98.04.28		TITLE	SCALE
		BASKET HINGE	1:1

**RELEASED**  
98.05.05 KE



D2232-7



D2232-5

MATERIAL: AISI 304/316 SS 0.125 THICK

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WITHOUT NOTICE  
WORK ORDER  
NO. 29132

